

Appl. No. : 10/778,012  
Filed : February 12, 2004



#### APPENDIX

4. A compaction station comprising:
  - a compaction chamber;
  - at least one steam port configured to inject steam into the compaction chamber;
  - at least one steam extractor configured to remove steam from the compaction chamber; and
  - at least one press configured to compress refuse in the compaction chamber.
10. A method of treating refuse, the method comprising the steps of:
  - injecting high temperature steam into a compaction chamber of a compaction station;
  - extracting the steam; and
  - compressing the refuse into a refuse block.

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